

Material:	3M™ High Strength Double Coated Tape 93020LE
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Overview:

3M™ Double Coated Tapes with 3M™ High Strength Acrylic Adhesive 300LSE provides a high bond strength to most surfaces, including many low surface energy plastics such as polypropylene and powder coated paints. The acrylic adhesive also provides excellent adhesion to surfaces contaminated with oil typically used with machine parts.

Description:

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Parameters:

Characteristics	Units	Value	Test Method
Series		300LSE	
Application use		Bonding	
Type		Double sided tapes	
Shape		Roll	
Thickness	mm	0.2	Caliper
Application surfaces		LSE plastic	
Carrier material		Clear Polyester	
Adhesive type		Acrylic	
Color		Transparent	
Backing liner		58# Polycoated Kraft Paper (PCK)	
Operation temperatures	°C	-40 - 93	Thermometer
90° Peel Adhesion (on S. Steel at 22°C)	N/cm		ASTM D3330
90° Peel Adhesion (on PP at 22°C)	N/cm	19.2	ASTM D3330
90° Peel Adhesion (on ABS at 22°C)	N/cm	17	ASTM D3330

Warranty:**Technical data**

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