

Material:		3M™ VHB™ Tape 4930	
Overview:			
3M™ VHB™ Tape 4930 is a white, 0.6 mm, general purpose acrylic adhesive with a firm, foam core. It can replace rivets, welds and screws. The fast and easy to use permanent bonding method provides high strength and long-term durability. It offers design flexibility with its viscoelasticity and powerful ability to bond to a variety of surfaces.			
Description:			
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Parameters:			
Characteristics	Units	Value	Test Method
Series		VHB™ 4930	
Aplication use		General purpose	
Type		VHB tapes	
Shape		Roll	
Thickness	mm	0.635	Caliper
Aplication surfaces		HSE plastic, metal, glass	
Carrier material		Acrylic Foam	
Adhesive type		Acrylic, Modified Acrylic	
Color		White	
Backing liner		Paper	
Operation temperatures	°C	-40 - 93	Thermometer
90° Peel Adhesion (on S. Steel at 22°C)	N/cm		ASTM D3330

Warranty:**Technical data**

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Use of the product

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